

Design/Production

Manufacturing /Purchasing

SCM IFS Applications



Supplier

- · Production Plan
- · Actual production Procurement Inventory
- Management Traceability

Manufacturing Instruction /Actual Production

MES IFS for MES

- - Instructions Manufacturing
 - Results
 - Machine Management

Applications

Onsite Operation Improvement Solution



Factory Operation/Quality



Human Operation Analysis

Digital Kaizen Approach (DX-KAIZEN)

Data Platform

NEC Industrial IoT Apps

Through-put **Improvement** Solution



- · Stock and Flow Visualization - Supply Chain
- In Factory Inventory Transition

NEC Industrial IoT Platform

promotes data utilization for business application.

NEC Industrial IoT Platform digitalizes manufacturing onsite facts and

The platform realizes the following.

· IoT data collection and storage · Operation monitoring and notification

Applications and AI utilization

AIVI

- Stagnation between
- items and orders
- Stagnation Heat Map

Manufacturing Innovation by Meister Consultation (Value Stream Mapping)

Quality **Improvement** Solution



- Traceability
- · Quality Data Platform







Data Mart

Data Lake



Maintenance Parts Demand Forecast



· Ouality Analysis



Sales/Service

Order Delivery

IFS Applications

Customer

SFA

SalesForce.com

Call Center

Voice/Emotion Recognition Text Connotation Recognition

Maintenance

Service Management

Machine Management IFS Applications

Remote Operation Support

1 5M = Material, Machine, Man, Method, Measurement

Manufacturing-onsite Improvement and Digitalization



Individual Identification ingerprint of things authentication





fingerprint of things





Visual inspection utilizing deep learning.

Anti-Spoofing



into data and stored at OR code/IC card. This is used for identification.



 Utilizing wearable device and cloud to visualize human emotion.

Management

Emotion Analysis

Robot Control AGV Optimization



 Link with production line and optimize AGV's flow.

Location Finding



- · Indoor location finding by terrestrial magnetism
- · Biometrics authentication by echo of the ear canal



Auto-collect, visualize, analyze for machine operating information

Edge Computing

work log collection





Health

Infrastructure Factory Computer











Machine/Sensor Linkage